1. Problem definition		3.2 Root cause analysis: 5 x Why?					
Who?	Problem	Why?	Why?	Why?	Why?	Why?	
Vhat?							
/here?							
hen?							
hy?							
ow, how much, how often, how long?							
/hat, where, who not?							
fects:							
revious measures:			4. Action	ı plan			
	What?		١	Who?	By when?	Statu	
2. Definition of objectives (SMART)							
bjective:							
3.1 Root cause analysis: Ishikawa							
Man Machine Material							
			5. Standaro	dization			
Problem							
Method Environment Own category				provi	ided by:	Frau	